## Fundamentals of Asset Management

#### Step 3. Determine Residual Life

A Hands-On Approach

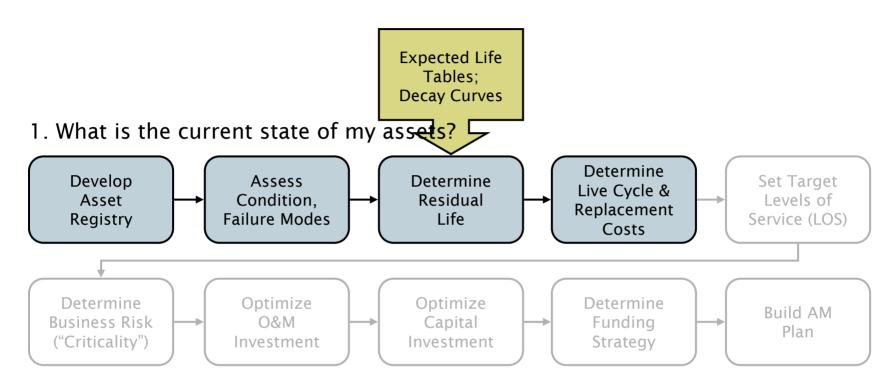
# Tom's bad day...



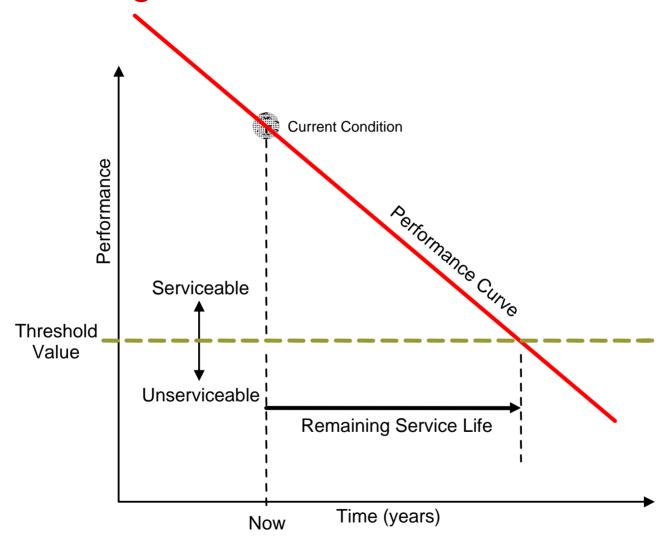
### First of 5 core questions, continued

- What is the condition of my assets?
  - What is the importance of remaining useful life?
  - How might we determine remaining useful life?

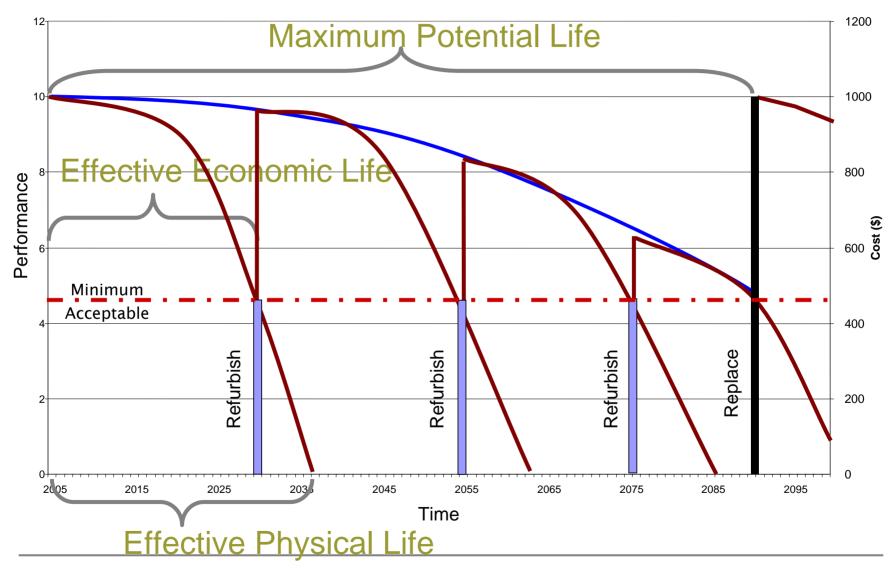
#### AM plan 10-step process



### **Determining Residual Life**



#### **Asset Lives**

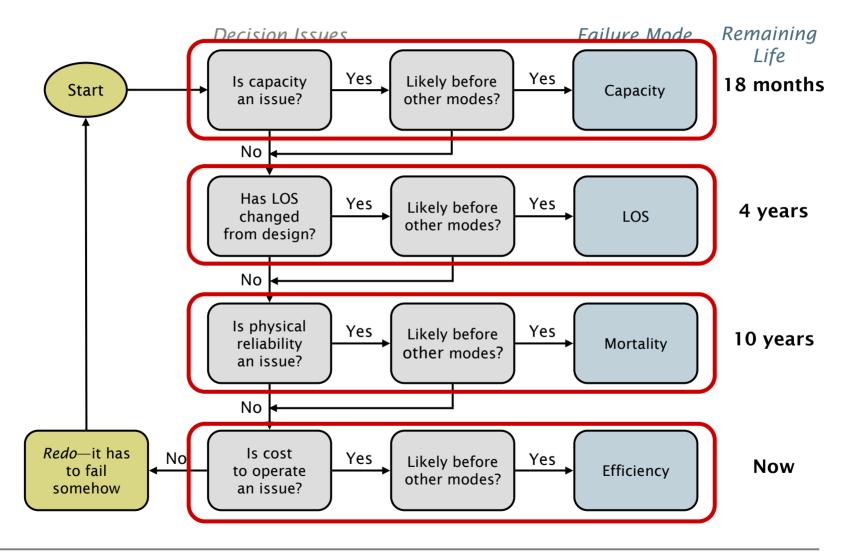


### "Physical life" vs. "economic life"

#### Effective Economic life is

- The period from the acquisition of the asset to the time when the asset, while physically able to provide a service, ceases to be the lowest cost alternative to satisfy a particular service requirement.
- At a maximum, equal to the physical life, but obsolescence often will ensure that the economic life is less than the physical life.

#### The role of failure modes in determining residual life



#### Determining residual life

- Approach 1 Effective life table
- Approach 2 Effective life table, plus modification factors
- Approach 3 Direct observation table
- Approach 4 Condition and decay curve table

# Approach 1, effective life table

Class	Asset Type	Effective Life	Class	Asset Type	Effective Life
1	Civil	75	6	Motors	35
2	Pressure pipework	60	7	Electrical	30
3	Sewers	100	8	Controls	25
4	Pumps	40	9	Building assets	30
5	Valves	30	10	Land	NA

Sources: manufacturers, industrial associations, GASB, colleagues, consulting engineers, research (professional associations, universities), international community

# Tying age to effective life

% of Effective Life Consumed	PoF Rating
0	1
10	2
20	3
30	4
40	5
50	6
60	7
70	8
80	9
90	10

PoF is probability of failure

### Example: determination of "% Residual life"

Calculate effective life consumed

Determine % residual (remaining) life

% Residual life = 1.0 - % Effect. life consumed

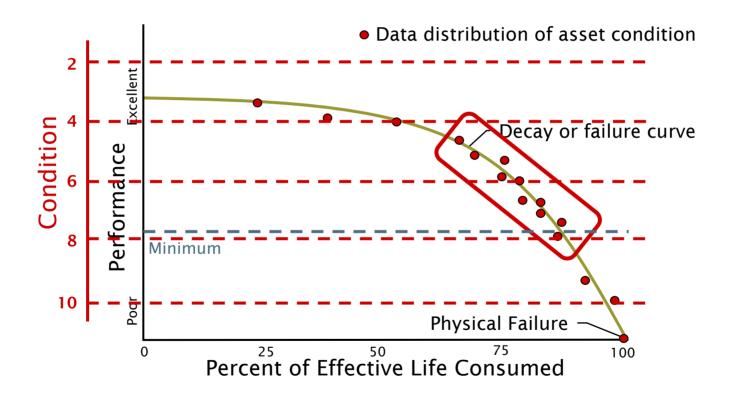
Example calculation

Asset acquired 1997; current year 2007; useful life 25 years

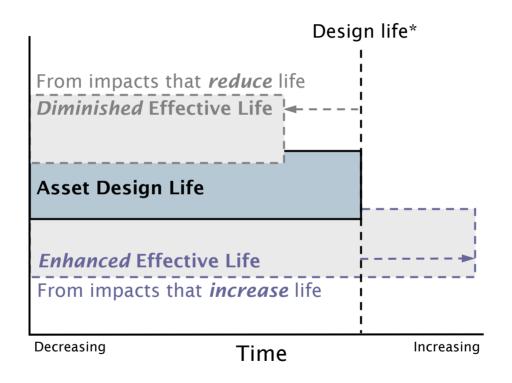
40% Residual life = 1.0 - (10 yr. LTD / 25 yr. EUL)

### Percent of effective life consumed concept

Relating asset condition to percent of effective life consumed



### Approach 2, amending standard effective lives



<sup>\*</sup>Asset design life is from average effective life tables

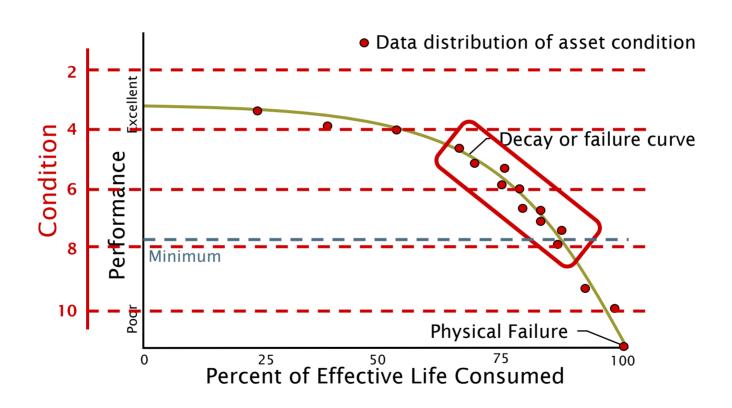
#### Modification factors for effective life tables

	Impact Rating Factor								
Condition Variables	1	2	3	4	5				
Design standards	+10%	+5%	0	-5%	+10%				
Construction quality	+10%	+5%	0	-5%	+10%				
Material quality	+10%	+5%	0	-5%	+10%				
Operational history	+10%	+5%	0	-5%	+10%				
Operating environment	+10%	+5%	0	-5%	+10%				
External stresses	+10%	+5%	0	-5%	+10%				

# Approach 3: Direct observation table

Assessment (Likelihood of Occurrence within One Year	Description
Almost certain	Expected to occur within 1 year
Very high	Likely to occur within 1 year
High	Estimated 50% chance of occurring within any year
Quite likely	Expected to occur within 5 years; estimated 20% chance of occurring in any year
Moderate	Expected to occur within 10 years; estimated 10% chance of occurring in any year
Low	Expected to occur within 50 years
Very low	Expected to occur within 100 years

#### Recall tying condition score to asset failure



# Approach 4, condition and decay curve table

Canditian Dating 0

	Effective	Condition Rating & Residual Life							
Asset Type	Life, Years	1	2	3	4	5			
Civil	75	75	60	45	30	15			
Pressure pipework	60	60	48	36	24	12			
Sewers	100	100	80	60	40	20			
Pumps	40	40	32	24	16	8			
Motors	35	35	28	21	14	7			
Electrical	30	30	24	18	12	6			
Controls	25	25	20	15	10	5			
Building assets	60	60	48	36	24	12			

### Condition rating and residual life factors

#### Condition Rating & Residual Life Factor

Asset Type	1	2	3	4	5	6	7	8	9	10
Motor bearing	0.9	8.0	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Bearing temp sensor	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Cooling motor	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Electric motor	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Coupling	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Blower bearing	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Centrifugal blower	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Front blower bearing	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Discharge check valve	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Input butterfly valve	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0
Silencer	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0

# Condition rating and residual life

0.5 Residual Life Fa	<b>Effective</b>			Co	onditio	n Rating	ı & Res	sidual Li	ife		
Asset Type	Years	1	2 Violds	3	4	5	6	7	8	9	10
Motor bearing	25 –	22.5	Yields 20	17.5	15	12.5	10	7.5	5	2.5	0
Bearing temp senso	or 20	18	16	14	12	10	8	6	4	2	0
Cooling motor	40	36	32	28	24	20	16	12	8	4	0
Electric motor	75	67.5	60	52.5	45	37.5	30	22.5	15	7.5	0
Coupling	15	13.5	12	10.5	9	7.5	6	4.5	3	1.5	0
Blower bearing	25	22.5	20	17.5	15	12.5	10	7.5	5	2.5	0
Centrifugal blower	75	67.5	60	52.5	45	37.5	30	22.5	15	7.5	0
Front blower bearin	g 25	22.5	20	17.5	15	12.5	10	7.5	5	2.5	0
Discharge check va	llve 25	22.5	20	17.5	15	12.5	10	7.5	5	2.5	0
Input butterfly valve	25	22.5	20	17.5	15	12.5	10	7.5	5	2.5	0
Silencer	75	67.5	60	52.5	45	37.5	30	22.5	15	7.5	0

#### Key points from this session

#### What is its remaining life?

#### **Key Points:**

- Determining remaining useful life is as much art at this point as science
- Although good information is better, asset "decay curves" need not be highly detailed to be useful.
- Good CMMS data is key to building agency specific failure curves
- Good condition information is vital to assigning remaining useful life
- Incorporating good failure codes into the work order is important to building good failure curves

#### **Associated Techniques:**

- Remaining useful life assessment-
- Decay curves, useful-life tables
- Survivor curves
- Major failure modes

### Tom's spreadsheet

